



## Coloring pharmaceuticals

- They are used in pharmaceutical preparations for **esthetics**
- Mostly **synthetic**.
- Few are obtained from **natural mineral and plant** sources.

Example: red ferric oxide is mixed in small proportions with zinc oxide powder to give calamine its characteristic pink color



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- About **90% of the dyes** used in the products FDA regulates are synthesized from a single colorless derivative of benzene called **aniline**.

### Classification of colorants according to their approved use:

- **FD&C color additives**,
  - Which may be used in **foods, drugs, and cosmetics**
- **D&C color additives**,
  - some of which are approved for use in **drugs**, some in **cosmetics**, and some in **medical devices**
- **External D&C color additives**,
  - the use of which is restricted to **external parts of the body**,
  - not including the lips or any other body surface covered by mucous membrane.

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## Safety of colorants

- In USA, a study is carried out to evaluate toxicity and carcinogenicity of food additives.
- The study involves evaluating safety of colorants on animals

### Colorant safety

According to the availability of evidence, colorants are categorized to:

- a. “clear evidence” of carcinogenic activity
- b. “some evidence”
- c. “equivocal evidence” indicating uncertainty
- d. “no evidence,” indicating no observable effect.
- e. “inadequate study” for studies that cannot be evaluated because of major flaws.

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## Colorant safety

- This categorization is reviewed continually and some changes may be introduced including:
  - **Withdrawal of certification**
  - **Transfer of a colorant from one certification category to another**
  - **Addition of new colors to the list.**

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## Amount of colorant

- A colorant should be added in exactly the same quantity each time the formulation is prepared,
- Otherwise the preparation would have a different appearance from batch to batch.
- This requires a high degree of skill.
- Amount of colorant generally added to liquid preparations ranges from **0.0005% to 0.001%**.
- This depends upon:
  - the colorant
  - the depth of color desired.

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## Dyes

- Dyes are potent colorants.
- Added in diluted solutions rather than dry powder.
- This permits greater accuracy in measurement and more consistent color production.

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## Lake pigments

- An insoluble material that colors by dispersion.
- **An FD&C lake** is a pigment consisting of a substratum of aluminum hydroxide on which the dye is adsorbed or precipitated.
  - Having aluminum hydroxide as the substrate, the lakes are insoluble in nearly all solvents.

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## Colorants for dosage forms

- Colored capsule shells are prepared with a capsule body of one color and a cap of a different color, resulting in a two-colored capsule.
- This is useful for identification.



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## Colorants for dosage forms

- A larger percentage of dye (about 0.1%) is used for **powders** than that used for liquids.
- **Sugar-coated tablets** have been colored with syrup solutions containing varying amounts of the water-soluble dyes.

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## Colorants for dosage forms

- Attractive **film coating of tablets** can be produced by spraying:
  - Aqueous solutions of dyes, or
  - Lakes dispersed in organic solvents



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## Colorants for dosage forms

- For **aqueous suspensions**:
  - FD&C water-soluble colors or lakes may be satisfactory.
  - In other suspensions, FD&C lakes are necessary.
- Mostly, **ointments, suppositories, ophthalmic and parenteral** products assume the color of their ingredients and do not contain color additives.

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## Considerations for colorants

- **Solubility**
  - Water soluble colorants
  - Oil soluble colorants
- **pH.**
  - Dyes can change color with a change in pH.
- To maintain their original colors, FD&C dyes must be protected from **oxidizing agents, reducing agents, strong acids** and **alkalis**, and excessive **heating**.

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