Affricate Consonants: consonant sounds produced by starting as a plosive and ending as a fricative. Therefore, they are produced by first making a closure between two organs of speech, then when opening the closure we release the air by making a narrow passage between the same two organs of speech. That narrow passage is enough for making friction.

 They have the velum raised, so no air goes out of the nasal cavity and all goes out of the mouth. They are partially continuous.

 They are two sounds, so both have the same manner of articulation and the same place of articulation, but differ in voicing (one is voiced and the other is voiceless).

 The voiceless affricate could be followed by aspiration because of having a closure, but is not as clear as in the case of plosives. /tʃ/: consonant sound, affricate, post-alveolar, voiceless, fortis, strong, long.

e.g.: chat /tʃæt/, butcher /bʊtʃə/, which /wɪtʃ/

/dʒ/: consonant sound, affricate, post-alveolar, voiced, lenis, weak, short.

e.g.: job /dzvb/, major/meidzə/, judge /dzʌdz/